

Date: Thursday, 5/4/2006 11:14:25 AM
User: Kim Johnston

Process Sheet

Split 06/06/05

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : INLET ADAPTER
Job Number : 26958	
Estimate Number : 12160	
P.O. Number : <i>N/A</i>	Part Number : D3479041
This Issue : 5/4/2006 S.O. No. : <i>N/A</i>	Drawing Number : D3479 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : SMALL/MED FAB	Drawing Revision : A
Previous Run : 26854	Material : <i>N/A</i>
Written By : <i>SEE COMMENT BELOW</i>	Due Date : 5/28/2006 Qty: 8 Um: Each
Checked & Approved By : <i>06.05.05</i>	
Comment : Est Rev: A New Issue 06-02-02 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D34791	TUBE
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D3479-1	Tube	<i>B26996</i>

2.0	D34795	TAB, 81 DEGREE
-----	--------	----------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D3479-5	Flange	<i>B26133 B26998</i>

3.0	D34793	TAB, 99 DEGREE
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D3479-3	Tab	<i>B26997</i>

4.0	D34797	FLANGE PLATE
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D3479-5	Tab	<i>B26133 B26998</i>

SB 06/05/06 (4)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: INLET ADAPTER

Job Number: 26958

Part Number: D3479041

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Assemble as per Dwg D3479

2-Spot Weld as per Dwg D3479 and Dart QSI 018

SB 06/05/16 (4)

6.0

QC5/9

WELD INSPECTION



Comment: WELD INSPECTION

2-06-06-05 (4)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with a permanent fine point marker and Stock

Location: 5443

16/4/6 (4)

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

16/06/07 (4)

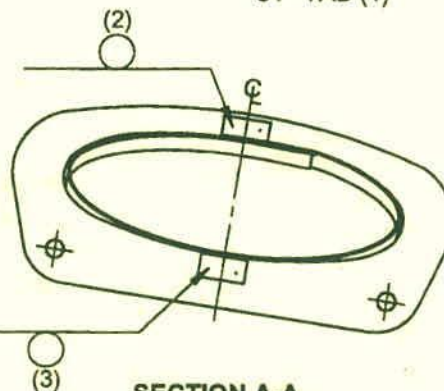
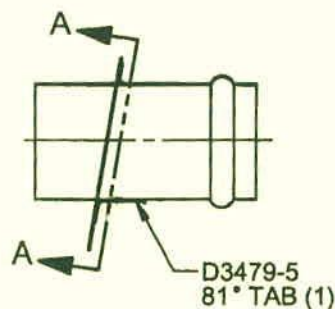
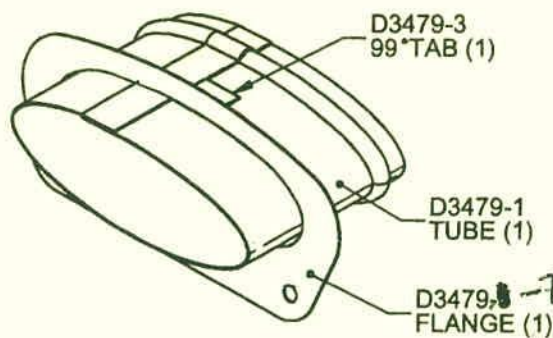
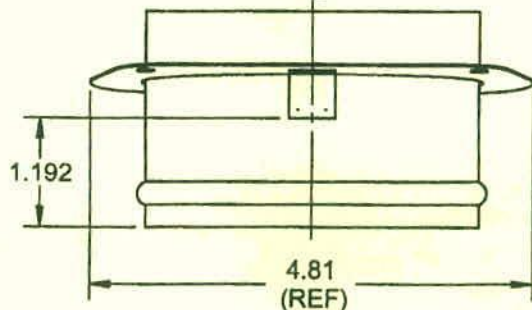
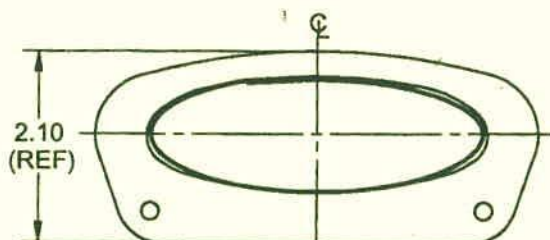
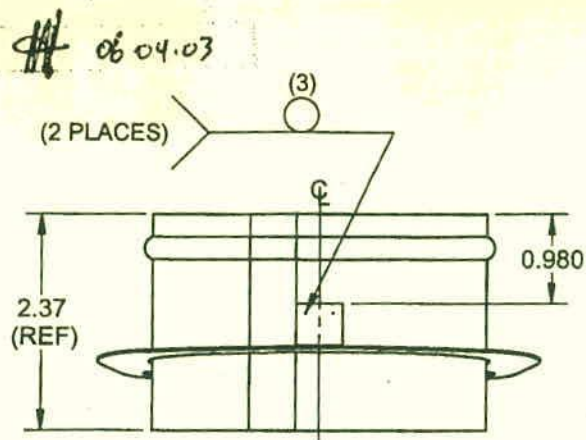
Job Completion



16-06-07



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3479	REV. A SHEET 1 OF 4
DATE 06.01.19		TITLE INLET ADAPTER	SCALE 1:2
A	06.01.19	NEW ISSUE	



SECTION A-A

D3479-041 INLET ADAPTER

NOTES:

- 1) SPOT WELD PER DART QSI 018
- 2) FINISH: NONE
- 3) IDENTIFY WITH DART P/N D3479-041 USING FINE POINT PERMANENT INK MARKER
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

QTY -041	P/N	DESCRIPTION	SHOP COPY
X	D3479-041	INLET ADAPTER	RETURN TO ENGINEERING
1	D3479-1	TUBE	UNCONTROLLED COPY
1	D3479-3	99 DEGREE TAB	SUBJECT TO AMENDMENT
1	D3479-5	81 DEGREE TAB	WITHOUT NOTICE
1	D3479-7	FLANGE	WORK ORDER

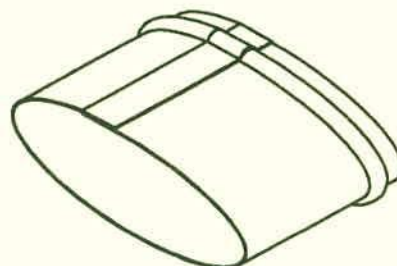
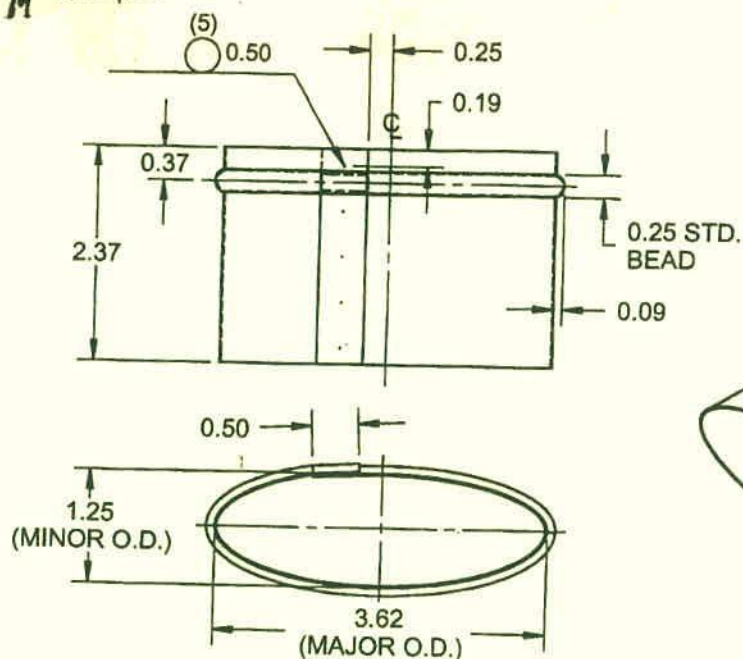
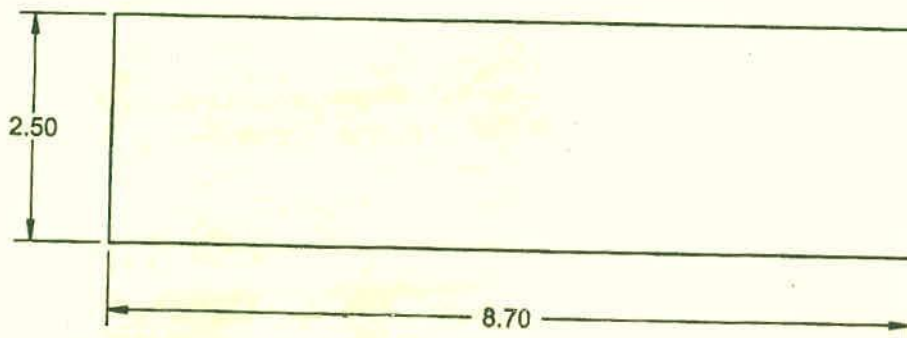
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DART

DESIGN B	DRAWN BY B	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3479	REV. A
DATE 06.01.19		TITLE INLET ADAPTER	SHEET 2 OF 4
			SCALE 1:2

06.04.03

**D3479-1 TUBE****D3479-1F FLAT PATTERN****NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5019 (ANNEALED) 2B FINISH
26 GAUGE SS (0.018 THICK)
(REF. DART SPEC. M304S26GA)
- 2) SPOT WELD PER DART QSI 018
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

SHOP COPY
RETURN TO
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NO. 26958

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